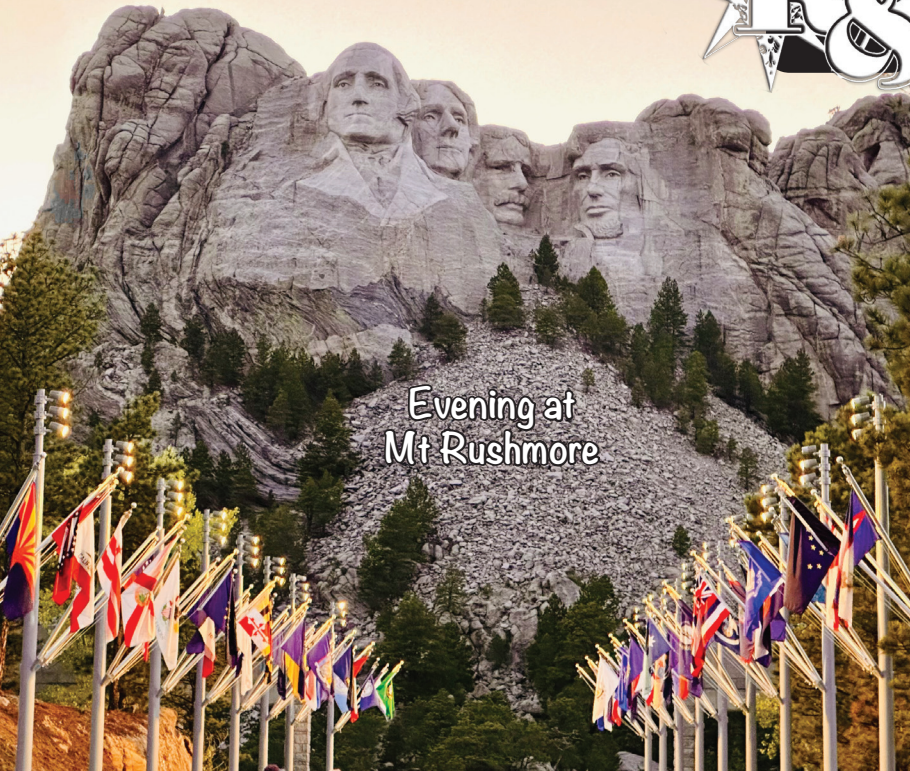




Custer State Park



Evening at
Mt Rushmore



Black Hills Discovery

June 1 - 5, 2027 (5 days)

MAP AT A GLANCE



MONTANA



NORTH DAKOTA



Blackhills SOUTH DAKOTA

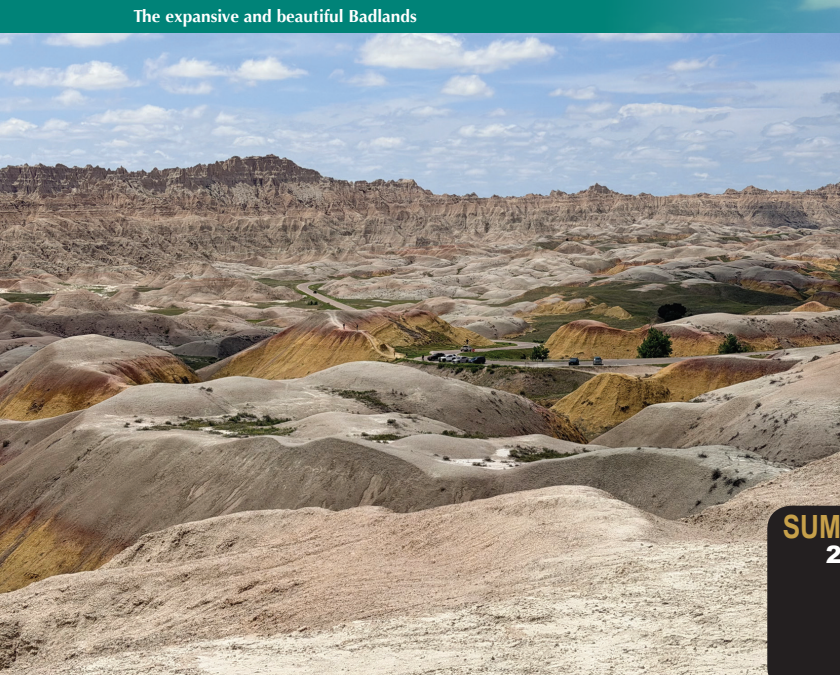
Keystone

Chamberlain



WYOMING

The expansive and beautiful Badlands



HIGHLIGHTS

- * 3 Nights at the wonderful K Bar S Lodge
- * Mount Rushmore including Evening Lighting Ceremony
- * The National Presidential Wax Museum
- * Big Thunder Gold Mine
- * Custer State Park
- * Crazy Horse Monument Guided Tour & Museum
- * Chuckwagon Cookout & Show
- * Bear Country USA & Babyland
- * Badlands National Park



Panning at Big Thunder Gold Mine



Bear Country USA - Babyland!

SUMMER
25

Day 1 - Home to Keystone, SD

Our journey begins as we round up all of our travelers and hit the trail headed west. We'll cross over the plains of South Dakota, across the wide Missouri River, and past the Badland regions as we make our way to Keystone. We'll have lots of fun on the coach as we travel along and stop for dinner before we pull into the K Bar S Lodge, nestled at the foot of the verdant Black Hills, for a three night stay. Settle in and get ready for a great day tomorrow!

Hotel: K Bar S Lodge (3 Nights)

Included Meals: Lunch

Day 2 - Touring Keystone

We will start our day visiting the Big Thunder Gold Mine that was discovered in 1882 and mined until about 1920. We will tour the mine and then pan for some gold – who knows what you will leave the mine with!!! Our next stop in Keystone will be The National Presidential Wax Museum. This will be an exciting patriotic experience. We will meet over 100 lifelike wax figures, including all 46 U. S. Presidents, all depicted in stunning visual recreations of iconic moments in U. S. Presidential history. You will then have lunch on your own in downtown Keystone along with some time for shopping. Next, we depart Keystone and travel to Mount Rushmore to enjoy this spectacular memorial created by Gutzon Borglum to convey his meaning of America. Hike the trails, visit the museums, and enjoy this remarkable memorial. We will return to the K Bar S Lodge for a nice dinner. Afterwards, we will go back to Mount Rushmore for their special, evening lighting ceremony!

Included Meals: Breakfast, Dinner

Day 3 - Touring the Black Hills

Today we travel deep into Custer State Park where we will enjoy its beauty and experience a bit of its wildness. We'll travel along a scenic drive with many switchbacks before we get onto the wildlife loop where you will want to keep your eyes open for deer, buffalo, and wild burros. We'll have lunch at the State Park's Blue Bell Lodge. We continue on to Crazy Horse Memorial, a work in progress, and visit its museum which tells the story of the American Indians in this area. A guide will take us to the base of Crazy Horse for a closer view. Then we will step under the big pavilion at Fort Hays Old West Town to enjoy a chuckwagon feast and live Rockin' Wranglers stage show featuring classic Western tunes, side-splitting cowboy comedy and more!

Included Meals: Breakfast, Lunch, Dinner

Day 4 - Keystone to Chamberlain, SD

This morning we'll enjoy breakfast together before we travel to Bear Country USA. We'll motor through this wildlife park enjoying the elk, deer, and other wildlife in their natural habitat. Plus a stop at "Babyland" is planned to enjoy the bear cubs playing. From here we travel towards the Badlands, making a stop for lunch at famous Wall Drug, and then enjoy the unique beauty of the Badlands National Park. Stops along the way will allow for some great pictures and viewing. Then it's on to Cedar Shores Resort on the banks of the Missouri River for the evening. We'll enjoy a great dinner together and then you'll have time for an evening walk or swim!

Hotel: Cedar Shores Resort

Included Meals: Breakfast, Dinner

Day 5 - Chamberlain to Home

After breakfast we saddle up and head towards our trails end! We'll enjoy the friendships we've made and shared memories as we travel across the Missouri River, make a stop at the unique Corn Palace, and arrive back in Minnesota, right to your door!

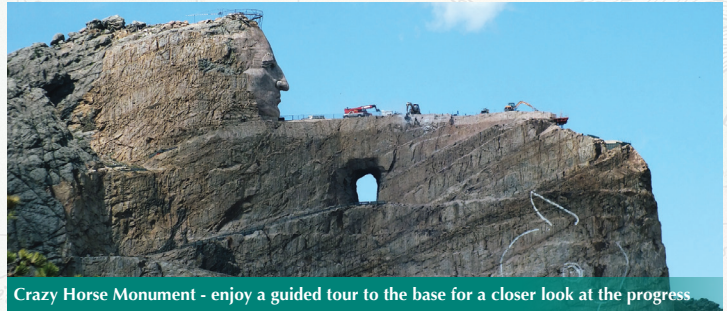
Included Meals: Breakfast



Look what we can see from the balcony of our K Bar S Lodge!



Chuckwagon time!



Crazy Horse Monument - enjoy a guided tour to the base for a closer look at the progress



Exploring Big Thunder Gold Mine



Custer State Park - sharing the road with burros



The National Presidential Wax Museum



Wall Drug

Black Hills Discovery

2027 DATES & PRICES

DATES:	June 1 - 5, 2027 (5 Days)	
PRICE PER PERSON:	\$1,899 Double	\$2,349 Single
	\$1,779 Triple	\$1,699 Quad
PRICE INCLUDES:	9 Meals, Hotels & Activities as stated in brochure, Luxury Motorcoach	
DEPOSIT DUE PER PERSON:	\$100 p/p deposit at time of reservation, Full payment due 30 days prior to departure	
OPTIONAL TRAVEL PROTECTION P/P:	\$140 Double per person	\$180 Single
TRAVEL BUCKS:	\$30 per person on future travel with R&J	
TOUR PACE:	Light to Moderate Walking (See page 9 for description)	

SUMMER
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